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Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1-2. (Canceled)
- 3. (Previously presented) The laminate as set forth in Claim 5, wherein:

the acid dianhydride component includes the pyromellitic dianhydride in a range of from 5 mole% to 90 mole%.

4. (Previously presented) The laminate as set forth in Claim 5, wherein:

the diamine component includes the paraphenylene diamine in a range of from 25 mole% to 75 mole%, and diaminodiphenyl ether in a range of from 25 mole% to 75 mole%.

5. (Currently amended) A laminate comprising a metal layer and a polyimide film, the metal layer being directly formed on the polyimide film having a dynamic viscoelasticity whose tan δ peak is located in a range of not less than 310°C but not more than 410°C, and whose tan δ value at 300°C is not more than 0.05, the polyimide film prepared by copolymerizing an acid dianhydride component and a diamine component,

the acid dianhydride component including a pyromellitic dianhydride represented by Equation (1):

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$$0 \qquad R^1 \qquad 0 \qquad \cdots \qquad (1)$$

where R¹ is a residue selected from a group consisting of H-, CH₃-, CF₃, Cl-, Br-, F-, and CH₃O-, and R¹ may be the same residues or different residues, and the diamine component including a paraphenylene diamine and a diaminodiphenyl ether,

the paraphenylene diamine being represented by Equation (2):

$$H_2N^{-R^2}NH_2 \cdots (2)$$

where R^2 is a bivalent aromatic group selected from a group consisting of:

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and each R³ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, and the diaminodiphenyl ether being represented by General Formula (3):

$$H_2N$$
 R^4
 R^5
 R^5

where R4 is a bivalent organic group selected from a group consisting of:

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and each R⁵ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, wherein:

the acid dianhydride component further includes a bis(trimellitic monoester anhydride) and/or-a-biphenyl tetracarboxylic-dianhydride,

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the bis(trimellitic moneester anhydride) being represented by General Formula (4):

where R⁶ is a bivalent organic group selected from a group consisting of:

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and each R⁷ is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, and -CO-NH₂.

6. (Previously presented) The laminate as set forth in Claim 5, wherein

the acid dianhydride component includes the bis(trimellitic monoester anhydride) in a range of from 20 mole% to 40 mole%.

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7. (Currently amended) The laminate as set forth in Claim [[5]] 26, wherein

the acid dianhydride component includes the biphenyl tetracarboxylic dianhydride in a range of from 0 mole% to 50 mole%.

8. (Previously presented) The laminate as set forth in Claim 5, wherein:

the polyimide film has a coefficient of hygroscopic expansion is 16ppm/%RH or less, and a water absorption percentage is 2.0% or less.

9-10. (Canceled)

11. (Currently amended) A polyimide film prepared by copolymerizing an acid dianhydride component and a diamine component,

the acid dianhydride component including a pyromellitic dianhydride represented by General Formula (1), a bis(trimellitic monoester anhydride) represented by General Formula (4), and a biphenyl tetracarboxylic dianhydride represented by General Formula (5), the pyromellitic dianhydride being represented by General Formula (1):

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$$0 \qquad R^1 \qquad 0 \qquad \cdots \qquad (1)$$

where R1 is a residue selected from a group consisting of H-, CH3-, CF3, Cl-, Br-, F-, and CH3O-, and R1 may be the same residues or different residues, and the biphenyl tetracarboxylic dianhydride being represented by General Formula (5):

where R8 is a residue selected from a group consisting of H-, CH3-, CI-, Br-, F- and CH3O-, and R8 may be the same residues or the different residues, and

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where R⁶ is a bivalent organic group selected from a group consisting of:

and each R⁷ is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, and -CO-NH₂,

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the diamine component including a paraphenylene diamine represented by General Formula (2) and a diaminodiphenyl ether represented by General Formula (3), and

$$H_2N$$
 R^2 NH_2 · · · (2)

where R² is a bivalent aromatic group selected from a group consisting of:

and each R³ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, and the diaminodiphenyl ether being represented by General Formula (3):

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where R4 is a bivalent organic group selected from a group consisting of:

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and each R⁵ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃.

the polyimide film having such an etching speed that one side thereof is etched with a 1N potassium hydroxide solution at an etching speed of 0.1µm/minute (one side) or higher.

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12. (Canceled)

13. (Original) The polyimide film as set forth in Claim 11, wherein:

the acid dianhydride component includes the pyromellitic dianhydride in a range of from 30 mole% to 99.9 mole%, and the biphenyl tetracarboxylic dianhydride in a range of from 0.1 mole% to 50 mole%.

14. (Currently amended) The polyimide film as set forth in Claim [[12]] 11, wherein:

the diamine component includes the paraphenylene diamine in a range of from 15 mole% to 85 mole%, and diaminodiphenyl ether in a range of from 15 mole% to 85 mole%.

15. (Canceled)

16. (Currently amended) The polyimide film as set forth in Claim [[15]] 11, wherein:

The acid dianhydride component includes the bis(trimellitic monoester anhydride) in a range of from 10 mole% to 50 mole%.

17. (Original) The polyimide film as set forth in Claim 11, wherein:

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a retention percent of tear-through resistance of the polyimide film after exposing the polyimide film to environment of a temperature of 150°C, a humidity of 100%RH, and 4 atmospheric pressure for 48 hours is not less than 50%.

- 18. (Currently amended) A laminate comprising: a metal layer: and a polyimide that is manufactured with
- a polyimide film that is prepared by copolymerizing an acid dianhydride component and a diamine component,

the acid dianhydride component including a pyromellitic dianhydride and a biphenyl tetracarboxylic dianhydride, the pyromellitic dianhydride being represented by General Formula (1):

$$0 \qquad R^1 \qquad 0 \qquad \cdots \qquad (1)$$

where R^1 is a residue selected from a group consisting of H-, CH_3 -, CF_3 , Cl-, Br-, F-, and CH_3O -, and R^1 may be the same residues or different residues, and

a biphenyl tetracarboxylic dianhydride being represented by General Formula (5):

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$$0 \qquad R^{\mathfrak{s}} \qquad R^{\mathfrak{s}} \qquad 0 \qquad \cdots \qquad (5)$$

where R^8 is a residue selected from a group consisting of H-, CH_3 -, Cl-, Br-, F- and CH_3O -, and R^8 may be the same residues or the different residues,

the diamine component including a paraphenylene diamine represented by General Formula (2)

$$H_2N^{R^2}NH_2$$
 · · · (2)

where R^2 is a bivalent aromatic group selected from a group consisting of:

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and each R³ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, and a diaminodiphenyl ether represented by General Formula (3),

$$H_2N$$
 R^4
 NH_2
 R^5

where R^4 is a bivalent organic group selected from a group consisting of:

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and each R⁵ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, wherein:

the acid dianhydride component further including a bis(trimellitic monoester anhydride) represented by General Formula (4),

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where R⁶ is a bivalent organic group selected from a group consisting of:

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$$R^{7}$$
 R^{7}
 R^{7

and each R⁷ is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, - COOH, and -CO-NH₂,

the polyimide film having such an etching speed that one side thereof is etched with a 1N potassium hydroxide solution at an etching speed of 0.1µm/minute (one side) or higher.

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19. (Currently amended) A polyimide film prepared by copolymerizing an acid dianhydride component and a diamine component,

the acid dianhydride component including the pyromellitic dianhydride, represented by General Formula (1), in a range of from [[40]] 50 mole% to [[80]] 70 mole%, the biphenyl tetracarboxylic dianhydride, represented by General Formula (5) in a range of from 1 mole% to 40 mole%, and the bis(trimellitic monoester anhydride, represented by General Formula (4), in a range of from 20 mole% to 50 mole%, and

the diamine component including the paraphenylene diamine, represented by General Formula (2), in a range of 25 mole% to 75 mole%, and the diaminediphenyl ether, represented by General Formula (3), in a range of 25 mole% to 75 mole%, where General Formula (1) is:

$$0 \qquad R' \qquad 0 \qquad \cdots \qquad (1)$$

where R^1 is a residue selected from a group consisting of H-, CH_3 -, CF_3 , Cl-, Br-, F-, and CH_3O -, and R^1 may be the same residues or different residues;

General Formula (5) is:

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where R⁸ is a residue selected from a group consisting of H-, CH₃-, Cl-, Br-, F- and CH₃O-, and R⁸ may be the same residues or the different residues;

General Formula (4) is:

where R6 is a bivalent organic group selected from a group consisting of:

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and each R^7 is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, and -CO-NH₂;

General Formula (2) is:

$$H_2N^{R^2}NH_2 \cdots (2)$$

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where R² is a bivalent aromatic group selected from a group consisting of:

and each R³ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃; and

General Formula (3) is:

$$H_2N$$
 R^4
 R^6
 R^6

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where R^4 is a bivalent organic group selected from a group consisting of:

and each R^5 in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃.

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- 20. (Original) The polyimide film as set forth in Claim 19, the polyimide film having a thickness in a range of from 1µm to 200µm.
- 21. (Original) The polyimide film as set forth in Claim 19, the polyimide film having a modulus of elasticity in a range of from 500kg/mm² to 800kg/mm².
- 22. (Original) The polyimide film as set forth in Claim 19, the polyimide film having a coefficient of hygroscopic expansion in a range of from 2ppm/%RH to 20ppm/%RH.
- 23. (Original) The polyimide film as set forth in Claim 19, the polyimide film having a coefficient of liner expansion in a range of 1 to 30×10^{-6} cm/cm/°C at a temperature of from 100°C to 200°C.
- 24. (Original) The polyimide film as set forth in Claim 19, wherein:
- a peel strength at an interface between the polyimide film and a metal layer of laminate is not less than 5N/cm, the laminate having the polyimide film and the metal layer that is formed on the polyimide film by vacuum depositing and electroplating; and
- a retention rate of the peel strength is not less than 10% after exposing the laminate to environment of a temperature of 121°C and a humidity of 100%RH for 12 hours.
 - 25. (Previously presented) Laminate comprising:

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a metal layer; and

a polyimide film prepared by copolymerizing an acid dianhydride component and a diamine component,

the acid dianhydride component including the pyromellitic dianhydride, represented by General Formula (1), in a range of from 40 mole% to 80 mole%, the biphenyl tetracarboxylic dianhydride, represented by General Formula (5) in a range of from 1 mole% to 40 mole%, and the bis(trimellitic monoester anhydride), represented by General Formula (4), in a range of from 20 mole% to 50 mole%, and

the diamine component including the paraphenylene diamine, represented by General Formula (2), in a range of 25 mole% to 75 mole%, and the diaminediphenyl ether, represented by General Formula (3), in a range of 25 mole% to 75 mole%, where General Formula (1) is:

$$0 \qquad R' \qquad 0 \qquad \cdots \qquad (1)$$

where R^1 is a residue selected from a group consisting of H-, CH_3 -, CF_3 , Cl-, Br-, F-, and CH_3O -, and R^1 may be the same residues or different residues;

General Formula (5) is:

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where R^8 is a residue selected from a group consisting of H-, CH₃-, Cl-, Br-, F- and CH₃O-, and R^8 may be the same residues or the different residues;

General Formula (4) is:

where R⁶ is a bivalent organic group selected from a group consisting of:

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and each R^7 is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, and -CO-NH₂;

General Formula (2) is:

$$H_2N^R^2$$
 NH₂ · · · (2)

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where R² is a bivalent aromatic group selected from a group consisting of:

and each R³ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃; and

General Formula (3) is:

$$H_2N$$
 R^4
 R^5
 R^5
 R^8

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where R4 is a bivalent organic group selected from a group consisting of:

and each R^5 in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃.

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26. (Previously presented) The laminate as set forth in claim 5, wherein the acid dianhydride component includes a biphenyl tetracarboxylic dianhydride represented by General Formula (5)

$$0 \qquad R^{s} \qquad R^{s} \qquad 0 \qquad \cdots \qquad (5)$$

where R^8 is a residue selected from a group consisting of H-, CH_3 -, Cl-, Br-, F- and CH_3O -, and R^8 may be the same residues or the different residues.

27. (Previously presented) A polyimide film prepared by copolymerizing an acid dianhydride component and a diamine component,

the acid dianhydride component including a pyromellitic dianhydride represented by General Formula (1),

$$0 \qquad R' \qquad 0 \qquad \cdots \qquad (1)$$

where R¹ is a residue selected from a group consisting of H-, CH₃-, CF₃, Cl-, Br-, F-, and CH₃O-, and R¹ may be the same residues or different residues, and

the diamine component including a paraphenylene diamine represented by General Formula (2)

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$$H_2N^{-R^2}NH_2 \cdots (2)$$

where \mathbb{R}^2 is a bivalent aromatic group selected from a group consisting of:

and each R³ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, and a diaminodiphenyl ether represented by General Formula (3),

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$$H_2N$$
 R^5
 R^6
 R^6

where R4 is a bivalent organic group selected from a group consisting of:

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and each R⁵ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, wherein:

the acid dianhydride component further including a bis(trimellitic monoester anhydride) represented by General Formula (4),

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where R^6 is a bivalent organic group selected from a group consisting of:

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and each R7 is independently any one of -H, -CH3, -OH, -CF3, -SO₄, -COOH, and -CO-NH₂,

the polyimide film having a dynamic viscoelasticity whose tan δ peak is located in a range of not less than 310°C but not more than 410°C, and whose tan 8 value at 300°C is not more than 0.05.

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28. (Previously presented) A polyimide film prepared by copolymerizing an acid dianhydride component and a diamine component,

the acid dianhydride component including a pyromellitic dianhydride represented by General Formula (1),

$$0 \qquad R^1 \qquad 0 \qquad \cdots \qquad (1)$$

where R1 is a residue selected from a group consisting of H-, CH3-, CF3, Cl-, Br-, F-, and CH₃O-, and R¹ may be the same residues or different residues, and

the diamine component including a paraphenylene diamine represented by General Formula (2)

$$H_2N^{R^2}NH_2$$
 · · · (2)

where R2 is a bivalent aromatic group selected from a group consisting of:

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and each R3 in the group is independently any one of -H, -CH3, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, and a diaminodiphenyl ether represented by General Formula (3),

$$H_2N$$
 R^4
 R^5
 R^6
 R^6

where R4 is a bivalent organic group selected from a group consisting of:

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and each R⁵ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, wherein:

the acid dianhydride component further including a bis(trimellitic monoester anhydride) represented by General Formula (4),

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where R⁶ is a bivalent organic group selected from a group consisting of:

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$$R^{7}$$
 R^{7}
 R^{7}

and each R⁷ is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, and -CO-NH₂, and

a biphenyl tetracarboxylic dianhydride represented by General Formula (5),

$$0 \qquad R^{\mu} \qquad R^{\mu} \qquad 0 \qquad \cdots \qquad (5)$$

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where R⁸ is a residue selected from a group consisting of H-, CH₃-, Cl-, Br-, F- and CH₃O-, and R⁸ may be the same residues or the different residues,

the polyimide film having a dynamic viscoelasticity whose tan δ peak is located in a range of not less than 310°C but not more than 410°C, and whose tan δ value at 300°C is not more than 0.05.

29-30. (Canceled)

31. (Previously presented) A polyimide film in which a pyromellitic dianhydride represented by General Formula (1),

$$0 \qquad R^1 \qquad 0 \qquad \cdots \qquad (1)$$

where R¹ is a residue selected from a group consisting of H-, CH₃-, CF₃, Cl-, Br-, F-, and CH₃O-, and R¹ may be the same residues or different residues,

a paraphenylene diamine represented by General Formula (2)

$$H_2N^{R^2}NH_2 \cdots (2)$$

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where R² is a bivalent aromatic group selected from a group consisting of:

and each R³ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃, and a diaminodiphenyl ether represented by General Formula (3),

$$H_2N$$
 R^4
 R^4
 R^4
 R^4

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where R⁴ is a bivalent organic group selected from a group consisting of:

and each R⁵ in the group is independently any one of -H, -CH₃, -OH, -CF₃, -SO₄, -COOH, -CO-NH₂, -Cl, -Br, -F, and -OCH₃,

are co-polymerized as necessary components,

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the polyimide film being manufactured by a method in which 5 mole% to 50 mole% of p-phenylene bis(trimellitic monoester anhydride) is used as an acid dianhydride component, and in which a peak of tan δ in measuring dynamic viscoelasticity of the polyimide film is controlled in a range of 310°C to 410°C.